

WELCOME TO A LIFETIME OF **FORWARD THINKING**

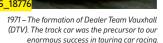
1903 – Forward thinking has been in our nature from the very start. The 6HP, our first ever car, had two forward gears. And no reverse.

1922 - The Silver Arrow OE 30-98 was capable of speeds

Sir Leonard Ropner to race at Brooklands.

of over 100mph, this model was built for shipping magnate





Castrol =









VX BPS 18772









2012 - The 'RAK e'. A radical looking electric concept car for the future. Our forward thinking continues.

1999 - The Zafira introduced the revolutionary Flex7® seating system inventing the seven-seat compact MPV.

VX BPS 18780

2012 - Ampera. The first ever Extended-Range Electric Vehicle (E-REV) that redefined electric vehicle innovation



Star

2015 - Introduction of Vauxhall OnStar, Your personal onboard assistant.



1989 - The Lotus Carlton was the world's fastest production four-door saloon.





The world was a very different place in 1903 when Vauxhall made its first car. We steered with tillers, not wheels. Six horsepower was considered pretty nippy. And King Edward's face was still on the stamps. But for us, one important thing hasn't changed: we started out with a philosophy of Forward Thinking and, over 110 years later, it still motivates everything we do. Who knows what innovations the next 110 years will bring?





VX BPS 18779

production car.

1990 - The Calibra was the

world's most aerodynamic



VX BPS 1878



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Like to think bigger? Then think Mokka. This innovative model combines the road presence of an SUV, with the dynamic handling of a sports hatchback. And, its sleek, bold design is sure to turn heads from any angle. Then there's the interior. An eye-catching cabin filled with style and outstanding specification that puts cutting-edge design and technology right in your hands and a sense of adventure back into your everyday life.

This brochure covers Mokka Exclusiv, Tech Line, SE and Limited Edition models only. Some of the models shown include options and accessories available at extra cost. And not all of the features described are available on every model. We may also offer alternative Mokka models such as Special Editions. So for all current model or equipment details visit the Vauxhall website: www.vauxhall.co.uk

URBAN RULES. OFF-ROAD ATTITUDE

Experience a true SUV with a truly sensational drive. Compact enough to be nimble in city traffic the Mokka maintains precise handling whatever you do and wherever you go, even on the most demanding of roads – or off the beaten track. Its muscular and sporty design belies the light, agile chassis, which makes the fuel and emission figures refreshingly easy on the eye too. Practical, agile and incredibly convenient, the Mokka is streets ahead of a conventional SUV.

Mokka simply delivers. Find out more about this ground-breaking model at www.vauxhall.co.uk/mokka







LOOK SMART. THINK SMART

The Mokka has the brains to go with the looks. In fact, the safety options it offers – like Adaptive Forward Lighting – are world class. The Mokka's off-road credibility comes from its intelligent four-wheel drive with descent control system, which is reassuring on the road too. Then there's the front and rear parking sensors and even a rear-view camera. The Mokka is full of intelligent ideas that make driving more fun and relaxing.





CAPABILITY WITHOUT COMPROMISE

The Mokka is a car that can handle anything your life throws at it. There are four distinctive models available to explore: Exclusiv, Tech Line, SE and the new Limited Edition. All seat five friends or family with more than enough room to stretch your legs. Advanced ergonomically designed seats provide supreme comfort, while clever storage options keep the spacious interior neat and tidy. Plus, you can stay in touch while on the move with state-of-the-art infotainment systems. And with a boot that stretches to 1372 litres with the rear seats folded, the Mokka gives you a real sense of space.





> SEE FURTHER. DRIVE SAFER

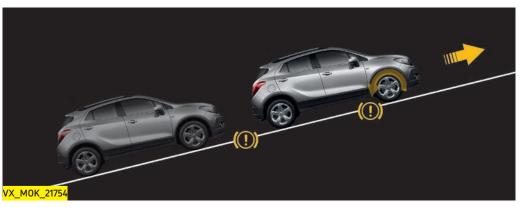
Sophisticated driver aids set the Mokka apart. It's the first car in its class to offer adaptive bi-xenon headlights, in the shape of the optional Adaptive Forward Lighting (AFL) system. Intelligent features like tyre pressure monitoring and hill start assist complete the safety agenda.



systems are uncompromising
and comprehensive. It's difficult to imagine how you could be better protected inside your Mokka. You are surrounded by a high-strength steel rigid passenger cell as well as front, side and full-length curtain airbags. On the outside, pedestrians are protected by bumpers that use low-density foam, designed to reduce the risk of leg injuries should the unthinkable happen.

Electronic Stability Programme (ESP-plus). Every Mokka features the latest ESP-plus with Traction Control reducing oversteer or understeer.

Tyre Pressure Monitoring System (TPMS). The standard TPMS is a convenient way of checking your tyre pressures. If any of them start to deflate, a visual indication displays within the instrument panel and, depending on the model, the precise pressure of each individual tyre is shown.

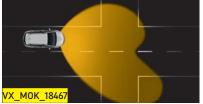


Hill Start Assist (HSA). Standard on all models HSA will stop you rolling back unintentionally on steep hills, by automatically releasing the brake at just the right moment when pulling away on a gradient.

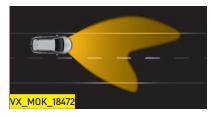
Advanced Adaptive Forward Lighting.



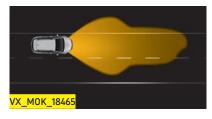
Pedestrian area light. Wider spread of light (an extra eight degrees left and right) illuminates potential hazards (up to 20mph).



Town light. Wider and lower spread of light. Activated by vehicle speed together with street lighting (20-35mph).



Country road light. Wider spread and brighter light than normal low beam. 70 metre range without dazzle (35-70mph).



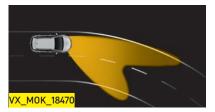
Motorway light. 140 metre range, higher and brighter than normal low beam, without dazzle (over 60mph).



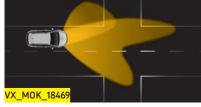
Adverse weather light. Wiper or rain sensor activated for better vision in bad weather conditions (up to 45mph).



High beam assist. Automatically switches from high to low beam as it detects oncoming or preceding vehicles (over 25mph).



Dynamic curve light. Activated by steering angle and speed, the headlights swivel up to 15 degrees into the curve (any speed).



Static cornering light. Throws light 90 degrees left or right for enhanced lateral vision (up to 25mph, also when reversing).

> INNOVATIVE FEATURES

The Mokka's advanced ergonomics mean you couldn't wish for a more comfortable compact SUV. Or one with more room – there are up to 19 storage compartments to free-up space. And with features like the driver's seat armrest, Electronic Climate Control, electric glass sunroof and heated front seats – everywhere you look you'll see well thought out, ergonomic design, for your comfort.

1. Ergonomic sports front seats. The perfect choice for long-distance comfort, the front seats adjust to suit your posture by letting you fine tune the lumbar adjustment and extend the seat cushion, giving your upper body and legs greater support where it's needed most. The seats have won the coveted AGR* seal of approval for helping to prevent the back pain and tension suffered by some car occupants. Standard on SE models.

*AGR (The Campaign for Healthier Backs) is an independent centre of excellence for ergonomics, based in Germany.



2. Driver's seat armrest. Practical, comfortable and supportive, the armrest can be flipped up to provide easier access to the centre console.

3. Rear-view camera and display.

This optional system gives you a clear view of the area behind the car on the colour infotainment screen. Working in conjunction with the rear parking distance sensors, you'll quickly realise just how easy it becomes to reverse the car safely. Available in conjunction with CD 600 IntelliLink and Navi 950 IntelliLink satellite navigation system.







4. Winter Pack and Electronic Climate Control (ECC).

Heated front seats and even a heated steering wheel. Order yourself the optional Winter Pack* and stay warm no matter how the temperature dips outside. All models feature ECC as standard, a bonus whatever the weather. While the dualzone settings mean you can set a different temperature for each side of the car. How cool is that?

^{*}Standard on SE models.

>IMPROVE YOUR DRIVETIME

The Mokka is robust and ready to rock with features like digital radio and Bluetooth® standard on all models and the availability of a sat nav system. With two IntelliLink units that have the ability to access news, sport, podcasts and internet radio music through the built-in apps, Stitcher™ and Aupeo, the Mokka has all the technology you need to keep you entertained and in touch while on the move too.

1. CD 450 stereo. The CD 450 audio unit features digital radio. This means digital quality sound, a broader range of stations, easier to find by name, and improved track display info on certain stations. Together with a CD player it also features 20 watts per channel output with six speakers and a graphic information display, plus an aux-in socket for external portable music players. Wherever your Mokka takes you, it has the power and precision to fill the car with fantastic sound.



2. Plug-and-play USB and Bluetooth® connectivity. All Mokka audio units feature a USB interface allowing you to hook up most MP3 players, smartphones or USB sticks to your Mokka's infotainment system and access music, podcasts and other files via the steering wheel remote controls. With Bluetooth® technology you get hands-free operation of most mobile phones.



3. CD 600 IntelliLink. The CD 600 IntelliLink features a seven-inch high-resolution colour display that also functions as a screen for the optional rear-view camera and can show individual pictures uploaded via USB. The IntelliLink system includes audio streaming via Bluetooth® and features the Stitcher™ and Aupeo apps* as standard. When connected via USB, Gracenote® – a music database – identifies and manages your audio files for perfect enjoyment. The CD 600 IntelliLink is standard on Limited Edition models and optional on Exclusiv and SE models

4. Navi 950 IntelliLink. The Navi 950 IntelliLink is a satellite navigation system that features a seven-inch colour display with bird's eye view in 3D and steering wheel control. The navigation software for more than 30 European countries and a comprehensive travel guide with pictures is stored in the internal memory for fast access. Navigation can be started by one-shot destination entry via voice control. The system also features two built-in apps* − Stitcher™ and Aupeo. The Navi 950 IntelliLink is standard on Tech Line models and optional on Exclusiv, SE and Limited Edition.







^{*}Requires Stitcher™ and Aupeo apps downloaded to your Smartphone.



YOUR PERSONAL ON BOARD ASSISTANT

Many car brands talk about innovation as soon as they improve their cup holders, but this one-of-a-kind system is revolutionary: 24/7, 365 days a year, Vauxhall OnStar puts you in touch with an individual, not a machine.

With Vauxhall OnStar you have access to a host of innovations, from Vehicle Diagnostics and Smartphone Function to a fully integrated Wi-Fi Hotspot. In the event of an accident, Vauxhall OnStar even automatically calls for help¹.

Best of all, OnStar services are free of charge on Mokka Limited Edition models* for the first 12 months!

What's more, this unique service doesn't stop at national borders. You can access it virtually anywhere in Europe².

Motoring re-imagined.



> WHAT ONSTAR CAN DO FOR YOU'







Automatic Crash Response.

We hope, this won't ever happen to you, but in the event of a crash, built-in vehicle sensors automatically alert an OnStar advisor. The expert will be immediately connected to your car to assess the situation and, if needed, notify the emergency services, providing them with your exact GPS location.



Wi-Fi Hotspot².

Cyberspace now comes on wheels. Thanks to the extra powerful OnStar aerial, you have a stable and quick Internet connection. Your Vauxhall Mokka creates a mobile Wi-Fi Hotspot for up to seven devices.



Smartphone App.

Referring to Murphy's Law your car keys will be in the locked car at least once in a lifetime. No problem, just start the OnStar app and remotely lock/unlock your door with your smartphone. Or use the remote control to sound the horn and flash the lights. The app also checks the oil life by the touch of a button.



Stolen Vehicle Assistance.

"Where is my...? NO WAY!??!!" A stolen car is a nightmare – but from now on you can call our Vauxhall OnStar advisors to track and recover it together with the police.



Vehicle Diagnostics.

Hey Mokka, how are you doing today? You can ask OnStar to remotely check some of the key systems of your car like engine, transmission, emissions or airbags. If you prefer a newsletter, Vauxhall OnStar will automatically send you a monthly e-mail with this key data.



Destination Download.

Hungry? Thirsty? Need an alternative route? Just Press the Service Button and our advisors will provide you with the information and locations you need. No need to waste time searching: OnStar automatically downloads the location to your Vauxhall's navigation system².

One person alone decides what Vauxhall OnStar can and cannot do: YOU.

- Once you've registered and activated OnStar, you can access every OnStar Service. To ensure security, several services will ask for your PIN. For example, Remote Door Lock/Unlock or Stolen Vehicle Assistance.
- Press and hold the Privacy Button for approximately five seconds to mask your car's location at any time. If you change your mind, press the Privacy Button again for approximately five seconds to reveal your location. Only in emergencies³ can OnStar override this.

OnStar Europe Ltd t/a Vauxhall OnStar will never sell your information on. Your information will only be disclosed to OnStar and GM Holdings LLC (USA), its affiliate companies (i.e. Adam Opel AG and General Motors UK Limited), your selected/preferred retailers, companies involved in providing or carrying out the OnStar Services and, at your request, to other service companies.

Privacy Policy – General Motors UK Ltd, General Motors Holdings LLC (Michigan, USA) and OnStar Europe Ltd may process your data for marketing, market research, tracking sales data and to contact you. On request, you can stop the processing of your personal data for marketing at any time.

Your personal details may be shared within the General Motors Group and suppliers, retailers and agents for the above purposes – we will not share your personal details with third parties for their independent use. The data may be transferred outside the European Economic Area ('EEA'). All steps reasonably necessary will be taken to ensure that your data is treated securely and in accordance with applicable laws. Please read our privacy policy – www.vauxhall.co.uk/privacy for more detail.

^{*}Optional on all other Mokka models. ¹The Vauxhall OnStar services rely on wireless communication networks and satellite positioning systems. ²Some features may not be available in certain foreign countries. Please check the comprehensive specifications and technical data available in the Mokka price/specification guide PDF for an overview of any restrictions at www.vauxhall.co.uk under 'Request a brochure'.

³In events such as a crash or if your vehicle is stolen.

> HOW CAN I GET ONSTAR?

Vauxhall OnStar is standard on Mokka Limited Edition and is available as an extra cost option on all other models.

To get it:

- 1. Request OnStar when you order your new Vauxhall Mokka.
- $2.0nStar\,will\,send\,you\,an\,e-mail\,invitation\,so\,you\,can\,activate\,your\,account.$
- 3. Complete your registration and set up your preferences.
- 4. On Star is ready to go!

After the 12-month free trial period, you can decide to order a continuation of the OnStar services. This will be subject to a fee.

To find out more, visit www.vauxhall.co.uk/onstar







> HOW MY VAUXHALL SERVICES DO MORE FOR YOU

My Vauxhall is your one-stop shop to manage everything to do with your Vauxhall – from your Vauxhall OnStar account to organising your vehicle's next service to rewards and exclusive offers. Everything is targeted to you and the Vauxhall you drive.

- Manage your Vauxhall take care of your Vauxhall online, book a service
- Access your Vauxhall OnStar Services get diagnostics reports, manage your subscription and more
- Exclusive offers stay up to date on special offers, latest news and current events
- Dealer locator find your nearest Vauxhall retailer

If you already are a Vauxhall OnStar customer, you can access all the My Vauxhall services. Otherwise, you can register for My Vauxhall by following these easy steps:

- 1. When you order your car, your retailer will go through a simple pre-registration with you.
- 2. We will send you an e-mail invitation so you can activate your account.
- 3. Complete your registration.
- 4. My Vauxhall is ready to go!

To easily access My Vauxhall from your smartphone, just download the app from the Google Play Store or from Apple iTunes App Store.

> FEEL THE GRIP

From a steep off-road descent to a fast commute in a cloudburst at dusk. Packed with high-end technology like Descent Control System and intelligent four-wheel drive, the Mokka 4X4 can comfortably handle whatever comes its way.

Grip on demand. With the intelligent four-wheel drive system you can look forward to increased driving stability and improved handling in the toughest of conditions. The 4X4 system uses sensors to monitor a range of conditions including steering angle and the relative speed of the wheels. A sophisticated torque transfer device then automatically distributes drive between the front and rear wheels for optimum traction and superior safety in the prevailing road conditions.



Descent Control System (DCS). Take your Mokka 4X4 off-road and you can use DCS to safely control your speed on extreme downhill gradients without having to brake.







>THE POWER TO PLEASE

The Mokka boasts a lively range of engines with characteristics to suit your life. Choose from multi-valve petrol or turbocharged diesel models complete with a five- or six-speed manual gearbox and Start/Stop as standard. Plus, the Mokka combines the responsiveness and low fuel consumption of a turbo diesel with the comfort of an automatic transmission and the convenience of front-wheel drive.



Engine choice. Mokka drivers can select from a range of powerful yet efficient engines. From the highly flexible 115PS 1.6 litre and 140PS 1.4 litre turbo petrol units. To the new fuel-efficient 1.6 litre turbo diesel units producing 110PS and 136PS. Automatic front-wheel drive variants of the 1.4 petrol and the new 1.6 136PS diesel are available. In addition, all engines comply with the rigorous Euro 6 emissions standard. So, if performance, responsiveness, low emissions and affordability are high on your agenda, there's an engine that'll put a big grin on your face.

Start/Stop. Standard on all manual transmissions, our innovative system switches the engine off when you stop at the lights or in traffic, then restarts it automatically once the clutch is depressed; saving you fuel and reducing emissions. A huge range of built-in checks ensures passenger and vehicle safety at all times, of course. Engine stop is indicated by the rev counter needle in the AUTOSTOP position and the system can be deactivated with the push of a button.

ENGINES							
	Fuel	economy mpg (litres/10	0km)#	n)# CO ₂ emissions (g/km)#		015/16)*	Benefit in kind tax band**
	Urban driving	Extra-urban driving	Combined figure	CO ₂ emissions (g/km)#	First year	Standard	(2015/16 tax year)
Petrol							
1.6i 115PS Start/Stop FWD	32.1 (8.8)	48.7 (5.8)	40.9 (6.9)	159	£180	£180	26%
1.4i 140PS Turbo Start/Stop FWD	35.8 (7.9)	52.3 (5.4)	44.8 (6.3)	145	£145	£145	24%
1.4i 140PS Turbo automatic FWD	33.6 (8.4)	52.3 (5.4)	43.5 (6.5)	149	£145	£145	24%
1.4i 140PS Turbo Start/Stop 4X4	33.2 (8.5)	48.7 (5.8)	42.2 (6.7)	155	£180	£180	26%
Diesel							
1.6CDTi 110PS Start/Stop ecoFLEX FWD	60.1 (4.7)	74.3 (3.8)	68.9 (4.1)	109	£0	£20	19%
1.6CDTi 110PS Start/Stop FWD	58.9 (4.8)	70.6 (4.0)	65.7 (4.3)	114	£0	£30	20%
1.6CDTi 136PS Start/Stop ecoFLEX FWD	60.1 (4.7)	74.3 (3.8)	68.9 (4.1)	109	£0	£20	19%
1.6CDTi 136PS Start/Stop FWD	58.9 (4.8)	70.6 (4.0)	65.7 (4.3)	114	£0	£30	20%
1.6CDTi 136PS automatic FWD	46.3 (6.1)	62.8 (4.5)	55.4 (5.1)	134	£130	£130	24%
1.6CDTi 136PS Start/Stop 4X4	54.3 (5.2)	64.2 (4.4)	60.1 (4.7)	124	£0	£110	22%

#Official Government Test Environmental Data. Official EU-regulated test data is provided for comparison purposes and actual performance will depend on driving style, road conditions and other non-technical factors.

^{*}Correct at time of publication. **Taxation information for guidance only. Please take professional advice on your own tax position. Please refer to the Price and Specification Guide for further details. FWD = Front-wheel drive.

YOUR LIFE. YOUR MOKKA

Athletic, compact and muscular, the Mokka is an agile performer in any environment and in any guise – Exclusiv, Tech Line, SE or Limited Edition. SUVs don't get any more versatile than this.





EXCLUSIV

Standard features include:

- Switchable Electronic Stability Programme with Hill Start Assist
- Dual-zone Electronic Climate Control
- CD/MP3 CD player/aux-in socket (CD 450)
- Digital radio
- Steering wheel mounted audio controls
- Cruise control
- Multi-function trip computer
- USB connection with iPod control
- Bluetooth® functionality
- · Leather-covered steering wheel
- Steering column adjustable for reach and rake
- Daytime running lights
- High beam assist
- Rain-sensitive windscreen wipers
- Electrically adjustable/heated/foldable door mirrors
- Electrically operated front and rear windows
- Tyre pressure monitoring system
- · Front fog lights
- Front and rear parking distance sensors
- Stainless steel exhaust tailpipe (excluding 1.6i models)
- Silver-effect 17-inch alloy wheels (1.6CDTi ecoFLEX models only)
- Silver-effect 18-inch alloy wheels (excludes 1.6CDTi ecoFLEX models)
- Intelligent four-wheel drive*
- Descent Control System*
- Enhanced Driver Information Centre**



^{**} Fitted in conjunction with optional Adaptive Forward Lighting or CD 600/Navi 950 audio units on FWD models. Not available separately. Standard on 4X4 models.



Engine availability	Insurance groups	(ABI)
1.6i 115PS Start/Stop FWD		6E
1.4i 140PS Turbo Start/Stop F	WD	12E
1.4i 140PS Turbo automatic F	WD	12E
1.4i 140PS Turbo Start/Stop 4	X4	12E
1.6CDTi 110PS Start/Stop FW		13E
1.6CDTi 110PS Start/Stop ecc	FLEX FWD	13E
1.6CDTi 136PS Start/Stop FW	V D	15E
1.6CDTi 136PS Start/Stop eco	FLEX FWD	15E
1.6CDTi 136PS automatic FW	'D	14E
1.6CDTi 136PS Start/Stop 4X	4	14E



>TECH LINE

Mokka Tech Line offers drivers more of the features they want from their company car without adversely impacting on their tax position.

Additional features over and above Exclusiv models:

- Satellite navigation/CD/MP3 CD player/stereo radio (Navi 950 IntelliLink)
- Intelligent four-wheel drive*
- Descent Control System*
- Enhanced Driver Information Centre



Engine availability	Insurance groups (ABI)
1.6i 115PS Start/Stop FWD	5E
1.4i 140PS Turbo Start/Stop F\	WD 11E
1.4i 140PS Turbo automatic FV	VD 11E
1.4i 140PS Turbo Start/Stop 4X	K4 11E
1.6CDTi 110PS Start/Stop FWI	D 12E
1.6CDTi 110PS Start/Stop ecol	FLEX FWD 12E
1.6CDTi 136PS Start/Stop FW	D 14E
1.6CDTi 136PS Start/Stop eco	FLEX FWD 14E
1.6CDTi 136PS automatic FWI) 13E
1.6CDTi 136PS Start/Stop 4X4	14E

Company car drivers can experience Mokka Tech Line for themselves via our free 3 Day Test Drive programme. Please see back cover for more details.







Additional features over and above Exclusiv models:

- Leather front and outer rear seat facings
- Electrically heated front seats
- Ergonomic sports front seats
- · Centre rear seat head restraint
- Rear seat centre armrest with drinks holders
- Electrically heated steering wheel
- Driver's sunglasses holder
- Alloy-effect door sill covers
- Dark-tinted rear windows
- 18-inch multi-spoke alloy wheels (excludes 1.6CDTi ecoFLEX models)
- Intelligent four-wheel drive*
- Descent Control System*
- Enhanced Driver Information Centre**

surance groups (ABI)
7E
) 13E
13E
13E
13E
EX FWD 13E
15E
EX FWD 15E
14E
15E

^{*4}X4 models only.

^{**} Fitted in conjunction with optional Adaptive Forward Lighting or CD 600/Navi 950 audio units on FWD models. Not available separately. Standard on 4X4 models.





> LIMITED EDITION

Additional features over and above Exclusiv models:

- CD/MP3 CD player/stereo radio (CD600 IntelliLink)
- Vauxhall OnStar
- 19-inch alloy wheels
- Summit White brilliant paint
- Gloss black roof
- Gloss black exterior door mirrors
- Rear seat centre armrest with drinks holders
- Driver's sunglasses holder
- Alloy-effect door sill covers
- Dark-tinted rear windows
- Enhanced Driver Information Centre



Engine availability	Insurance groups (ABI)
1.4i 140PS Turbo Start/Stop	FWD 12E
1.6CDTi 136PS Start/Stop	FWD 15E



ACCESSORIES

The Mokka has the looks and technology you need every day in the city, plus the room you need to take friends and family away on a trip. Whatever you want to do with your Mokka, check out the range of Genuine Vauxhall Accessories to find out how they can make life easier.

1. Roof base carrier with Thule roof box. If you're into sports and like to make the most of your time outdoors, even the Mokka's ample interior might not be enough to load all your outdoor gear. A kayak/surfboard carrier or this sporty Thule roof box should take care of that.

1. 2. VXR Styling Pack. Cool and sophisticated or just plain exciting? The VXR Styling Pack includes a front skirt, side sills and rear skirt for maximum visual impact. Also available individually. Mokka illustrated also features 19-inch alloy wheels, optional at extra cost.

3. VXR Styling rear spoiler. In addition a rear roof spoiler is available separately to complete the dynamic look.







4. Hard cargo tray. When you have lots of little items to load, this made-to-measure tray is a must. High-edged, flexible and washable, the cargo tray also has a non-skid surface to prevent loads from slipping – and help you keep the boot area clean and tidy.

5. Cargo organiser. This collapsible organiser stops items moving about on twisty roads. It's just one of several practical accessories available that let you easily load, organise and unload your stuff.

6. Side steps. Stylish but functional, the side steps enable easier access to roof-carried loads, or just help you and especially the kids, get in and out. They look good too, in aluminium with stainless steel top and anti-slip rubber strips.

7. Fixed tow bar. Tow in confidence with Mokka's fixed tow bar featuring a 50mm ball and 13-pin electrical harness. The system can also be used in conjunction with the factory-fitted rear parking distance sensors.

Child seats. Vauxhall offers a full range of child seats for kids of all ages. The DUO ISOFIX child seat can also be attached using the ISOFIX child seat restraint fittings, standard on the outer rear seats.









Look for what you need. For the full range of Mokka accessories, take a trip to www.vauxhall.co.uk/accessories



> ALLOY WHEELS

Nothing turns heads like an impressive set of wheels. Mokka has that covered.

STANDARD WHEELS

EXCLUSIV / TECH LINE / SE



17-inch alloy wheel*

EXCLUSIV / TECH LINE



18-inch alloy wheel**

SE



18-inch multi-spoke alloy wheel**

LIMITED EDITION



19-inch alloy wheel

OPTIONAL WHEEL

EXCLUSIV / TECH LINE / SE



19-inch alloy wheel[†]

Please note: An emergency tyre inflation kit is standard on all Mokka models in lieu of a spare wheel. An emergency spare wheel and tyre is available on all models as an extra-cost option. Fitting the emergency spare wheel and tyre will reduce luggage capacity.

^{*1.6}CDTi 110/136PS ecoFLEX models only.

^{**}Not available on 1.6CDTi 110/136PS ecoFLEX models.

[†]Optional at extra cost. Not available on 1.6CDTi 110/136PS ecoFLEX models.

> EXTERIOR COLOURS

A car as accomplished as the Mokka demands the perfect finish. Take your pick from a range of striking colours.

Due to the limitations of the printing process, the colours reproduced may vary slightly from the actual paint colour and trim material. As a result, they should be used as a quide only. Your Vauxhall retailer has a comprehensive display of paint samples.



TWO-COAT METALLIC[†]



^{*}Not available on Limited Edition models.

^{**}Optional at extra cost. Standard on Limited Edition models.

[†]Optional at extra cost. Not available on Limited Edition models.

>INTERIOR TRIMS

Add smart interior colour choices and premium materials, and you have a winning combination that's every bit as individual as the car itself.

LINE DRIVE/ATLANTIS TRIM

EXCLUSIV/TECH LINE



Jet Black Line Drive fabric seat inserts. Jet Black Atlantis fabric bolsters.

 $[\]star$ Available on models with Summit White, Quantum Grey, Carbon Flash, Deep Espresso or Snowflake White exterior colours only.

DARK GALVANISED LEATHER TRIM

SE

LIGHTHOUSE/MORROCANA TRIM **LIMITED EDITION**







Dark Galvanised leather front and outer rear seat inserts. Dark Galvanised/Jet Black Morrocana bolsters.

Dark Galvanised Lighthouse fabric seat inserts. Dark Galvanised/Jet Black Morrocana bolsters.

SADDLE UP LEATHER TRIM*

OPTIONAL AT NO EXTRA COST ON SE

VX_MOK_1891!

VX_MOK_18463 VX MOK 1846

Saddle Up leather front and outer rear seat inserts. Saddle Up/Cocoa Morrocana bolsters.

LIGHTHOUSE/MORROCANA TRIM

OPTIONAL AT NO EXTRA COST ON LIMITED EDITION



Saddle Up Lighthouse fabric seat inserts. Saddle Up/Cocoa Morrocana bolsters.

Performance, fuel economy, emissions and VED rates

	Wheel	Perform (manufacture		Fuel economy mpg (litres/100km)# Extra-		CO ₂	Vehicle Excise Duty*		
	size (inches)	Maximum speed (mph)	0-60mph (secs)	Urban driving	urban driving	Combined figure	emissions (g/km)#	First year rate	Standard rate
Petrol models									
1.6i Start/Stop	18/19	106	11.8	32.1 (8.8)	48.7 (5.8)	40.9 (6.9)	159	£180	£180
1.4i Turbo Start/Stop	18/19	122	9.3	35.8 (7.9)	52.3 (5.4)	44.8 (6.3)	145	£145	£145
1.4i Turbo automatic	18/19	119	10.1	33.6 (8.4)	52.3 (5.4)	43.5 (6.5)	149	£145	£145
1.4i Turbo Start/Stop 4X4	18/19	116	9.3	33.2 (8.5)	48.7 (5.8)	42.2 (6.7)	155	£180	£180
Diesel models	Diesel models								
1.6CDTi 110PS Start/Stop ecoFLEX	17	111	11.7	60.1 (4.7)	74.3 (3.8)	68.9 (4.1)	109	£0	£20
1.6CDTi 110PS Start/Stop	18/19	111	11.7	58.9 (4.8)	70.6 (4.0)	65.7 (4.3)	114	£0	£30
1.6CDTi 136PS Start/Stop ecoFLEX	17	118	9.3	60.1 (4.7)	74.3 (3.8)	68.9 (4.1)	109	£0	£20
1.6CDTi 136PS Start/Stop	18/19	118	9.3	58.9 (4.8)	70.6 (4.0)	65.7 (4.3)	114	£0	£30
1.6CDTi 136PS automatic	18/19	117	10.3	46.3 (6.1)	62.8 (4.5)	55.4 (5.1)	134	£130	£130
1.6CDTi 136PS Start/Stop 4X4	18/19	116	9.7	54.3 (5.2)	64.2 (4.4)	60.1 (4.7)	124	£0	£110

^{* =} Correct at time of publication.

Tyre rating

Tyre size	Fuel efficiency	Wet grip	External noise		
Tyre Size	group	performance	Measured (dB)	Group	
215/60 R 17	B-C	В	71	((+)))	
215/55 R 18	Е	В	71	((c-3))	
225/45 R 19	Е	А	71	((+)))	

Tyre rating according to EU Regulation 1222/2009

Fuel tank capacity

52 litres (11.4 gallons).

If you wish to view more comprehensive specifications and technical data this is available online. To download/request a Price and Specification guide or Brochure, please visit www.vauxhall.co.uk/brochure

^{# =} Official Government Test Environmental Data. Official EU-regulated test data is provided for comparison purposes and actual performance will depend on driving style, road conditions and other non-technical factors.

Smarter driving tips

- Drive at an appropriate speed: Staying within the speed limit increases driver safety, reduces CO₂ emissions and saves fuel. At 70mph you could be using up to 9% more fuel than at 60mph and up to 15% more fuel than at 50mph
- Drive smoothly at all times: Anticipate the ebb and flow of the traffic to avoid harsh acceleration and braking
- Reduce your revs: Change gear earlier to help reduce fuel consumption – try 2500rpm with petrol engines and 2000rpm with diesel
- Idling is wasting fuel: If you're likely to be at a standstill for more than three minutes, switch off the engine to save fuel
- Regularly check your tyre pressures:
 Under inflated tyres increase CO₂ emissions whilst incorrectly inflated

- tyres can be unsafe. Always check your handbook for the correct tyre pressure. This will also help to increase the life of your tyres
- Remove unnecessary items from the car: Extra weight increases the engine's workload, whilst roof racks and bike carriers increase wind resistance. All burn more fuel and increase CO₂ emissions

Weights and towing data kg

	Gross vehicle weight	Max. towing weights Trailer with brakes (without brakes)
1.6i FWD	1764	1200 (500)
1.4i Turbo FWD	1828	1200 (500)
1.4i Turbo FWD automatic	1843	1200 (500)
1.4i Turbo 4X4	1879	1200 (500)
1.6CDTi 110PS ecoFLEX FWD manual	1883	1500 (500)
1.6CDTi 110PS FWD manual	1883	1500 (500)
1.6CDTi 136PS ecoFLEX FWD manual	1883	1500 (500)
1.6CDTi 136PS FWD manual	1883	1500 (500)
1.6CDTi 136PS FWD automatic	1896	1500 (500)
1.6CDTi 136PS 4X4	1938	1500 (500)

FWD = Front-wheel drive

Gross vehicle weight is the total permissible weight of the vehicle including passengers and their luggage. The maximum roof rack loading should not exceed 100kg. The maximum towing weights are based on the ability of the car, with two occupants of 75kg each, to restart on a 12% gradient, which is approximately 1 in 8.3, at sea level. At altitudes above 1500 metres, the engine output may drop with a corresponding reduction in towing capability. Any extra weight, such as luggage or additional passengers, should be deducted from the maximum towing weight. With a trailer fully loaded, maximum noseweight should not exceed 75kg. Always fit Vauxhall towing attachments and accessories available from your Vauxhall retailer. They are designed specifically for Vauxhall models and carry a 12-month guarantee.

Trust Vauxhall

Company Car Driver 3 Day Test Drive

page 30 for more details.



Our free* 3 Day Test Drive programme is open to all Company Car Drivers which allows you to choose any model in the current Vauxhall line-up (excluding all VXR models and Commercial Vehicles), with full insurance cover provided, to give you a meaningful length of time to make an informed decision about your next company car. Our tax efficient Tech Line models have been specifically developed for Company Car Drivers, see

To book your free* test drive just log on to www.vauxhall3dtd.co.uk or call 0870 240 4848**



Fleet Customer Services

Our dedicated support services for fleet decision makers include factory demonstrators and information on whole life costs, company car taxation and finance.

For further information please call 0870 010 0651

E10 Fuel

E10 fuel is cleared for use in all petrol-engined Vauxhall vehicles excluding models with the 2.2 litre direct injection petrol engine (code Z22YH) used in Vectra, Signum and Zafira models. Owners of these vehicles should continue to use regular unleaded or premium unleaded petrol.

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For more information...

For a brochure on any Vauxhall model (up to a maximum of three per caller) or location of your nearest Vauxhall retailer please call 0345 600 1500.

Alternatively, details can be found on our website at www.vauxhall.co.uk

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*The free 3 Day Test Drive programme is open to Company Car Drivers and excludes fuel and lubricants; congestion charges; parking and speeding fines and the £250 insurance excess (if applicable). It features a wide selection of models from the Vauxhall range (excluding all VXR models and Commercial Vehicles and subject to availability). Drivers must be aged 25 years or over, have held a full driving licence for at least a year and hold a major credit card. You will need to have your driving licence (and proof of identity (i.e. passport) where the driving licence is not a photocard licence) when your car is delivered. While every effort will be made to ensure that at least 3 days are provided for the test drive, this cannot always be guaranteed due to delivery and collection dates and timings. Available for UK Mainland only Terms and conditions apply. **Telephone lines open Monday-Friday 9.00am to 5.00pm excluding Bank Holidays. Calls may be recorded or monitored for quality and/or training purposes.

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